

Page 2

Quality Control

Monday, July 17, 2017 7:40:30 AM

Page 3

Item ID:	D5090-3	Accept	*N900040100*	Setup	Start	*NS1*
Revision ID:						
Item Name:	Bracket				Stop	*NS2*
Start Date:	7/6/2017	Start Qty: 6.00	*6*	Cust Item ID:		
Required Date:	7/11/2017	Req'd Qty: 6.00	*6*	Customer:		
Reference:						

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run** **Start** ***NR1***
 QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop** ***NR2***

[illegible]

Work Order ID 164253

Monday, July 17, 2017 7:40:30 AM

164253

Page 4

Item ID: D5090-3

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bracket

Start Date: 7/6/2017 Start Qty: 6.00

6

Cust Item ID:

Required Date: 7/11/2017 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	Identify as per dwg & Stock Location: <i>Stacy</i>	0.00							
190						<i>6</i>			DAS
Packaging	Memo	0.06							6
Packaging									JUL 31 2017 9:29
200	QC21- Final Inspection - Work Order Release	0.00							
200									<i>17/8/2</i>
QC	Memo	0.60							<i>[Signature]</i>
Quality Control									

DAS
21
9-89

AUG 01 2017

Picklist Print

Monday, July 17, 2017 7:40:28 AM

Page 1

Work Order ID: 164253

164253

Parent Item: D5090-3

D5090-3

Parent Item Name: Bracket

Start Date: 7/6/2017

Required Date: 7/11/2017

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A 14.06.18 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.040		Purchased			No	100	sf	97.9700	0.7	4.421053			DAS
M6061T6S 040									**			17/07/24	40
6061-T6 .040 Sheet													9-89

Location

Loc Qty

Loc Code

MAT

9.2

m137165

9.2

MAT021

88.77

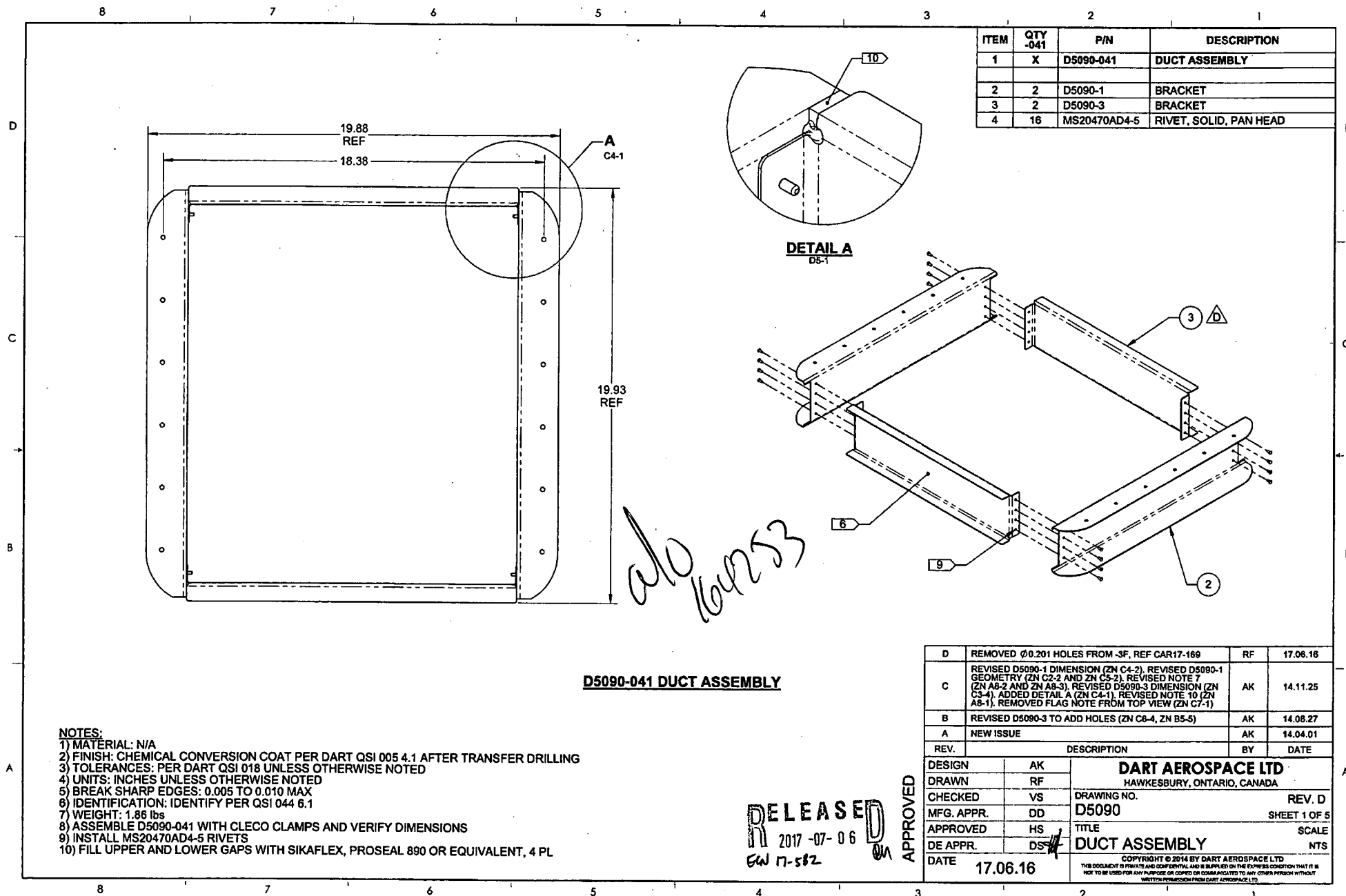
m137518

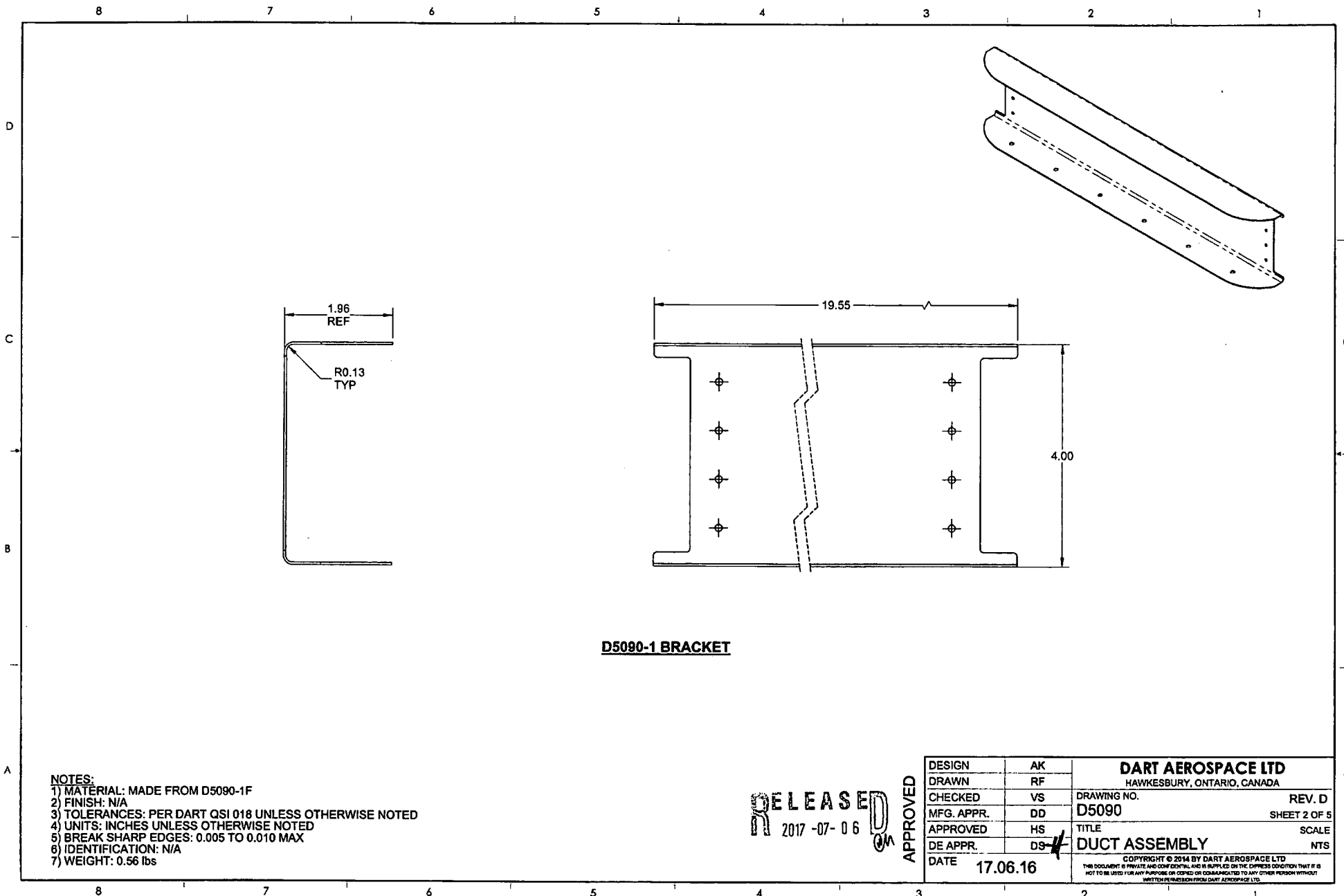
24.77

m137980

64

9





D5090-1 BRACKET

DESIGN	AK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	DD	D5090	SHEET 2 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	DUCT ASSEMBLY	NTS
DATE	17.06.16	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

